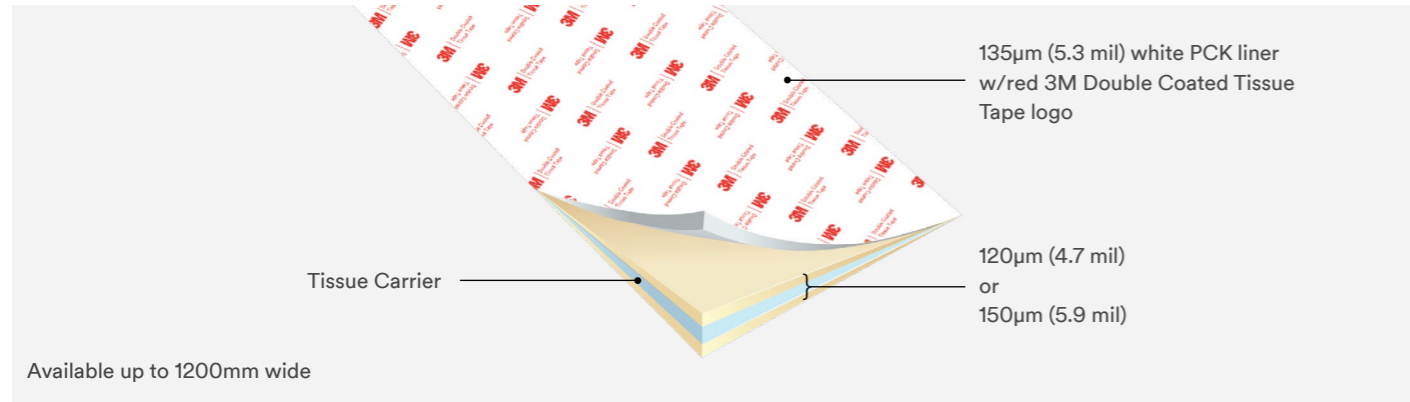


3M™ Double Coated Tissue Tapes 56212 and 56215

These acrylic multipurpose tapes are available in 120-micron (56212) and 150-micron (56215) thicknesses and come on a PCK liner. The tissue carrier provides dimensional stability and improved handling for easier die-cutting and laminating.



Technical Performance

		3M™ Double Coated Tissue Tape 56215	Current Standard 3M Double Coated Tissue Tape B
Adhesion Performance	180 SS Peel	+++	+++
	180 PP Peel	++	++
	RT Tack	++++	++++
	5°C Tack	++++	+
Shear Performance	1"x1" w/1000 gm, RT	++++	++++
	1"x1" w/500 gm, 70°C	++++	++++
Foam Bonding	PU Ester	++++	+++
	PU Ether	++++	+++
	EPDM	++++	++++
	XLPE	++	++
Reworkability		++++	++
Cold Bond Performance		++++	++
Clarity		++++	++

Get the right tools for your application.

Our adhesive experts are happy to work with you to determine which of our thousands of tapes best meets your needs. 3M is here to help you choose the best Double Coated Tissue Tape solution for general industrial, electronics, appliance, transportation, and paper or print applications.



Industrial Adhesives & Tapes Division
3M Center Building 223
St. Paul, MN 55144-1000
1-800-362-3550
www.3m.com/tissuetapes

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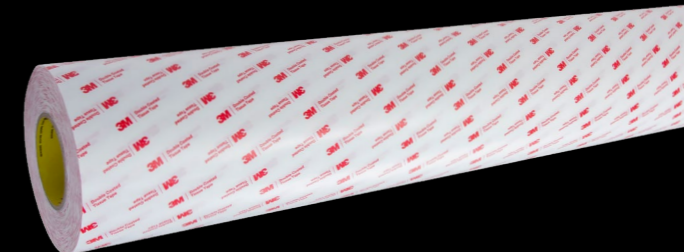
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3M™ Double Coated Tissue Tapes 56212 and 56215

Stick to your design.

Discover the high-tack advantage of our innovative multipurpose tapes, engineered to provide durable bonds from foam to metal and everything in between – even at low temperatures.



3M™ Double Coated Tissue Tapes 56212 and 56215

Engineered to provide durable and versatile bonds, these translucent multipurpose tapes are your go-to solution for high surface energy and foam applications.

Discover the power of our conformable double coated tissue tapes, which provide high-quality bonding and reworkability on many substrates. Exceptional clarity* and excellent performance in various environmental conditions, such as low temperature, make it an ideal choice for both interior and exterior bonding applications.

These tapes are produced via a solvent-free adhesive coating process.

Your annual purchase of 100,000 sqm of 3M™ Double-Coated Tissue Tapes results in eliminating the use of approximately 7 tons of solvent, rather than the purchase of 3M tapes made via a typical solvent-based adhesive coating process. Benefits include no emission of solvents, no need for solvent recovery, which is an energy-intensive process, and less energy use compared to solvent-based coating technology.



Bonds stainless steel to metal



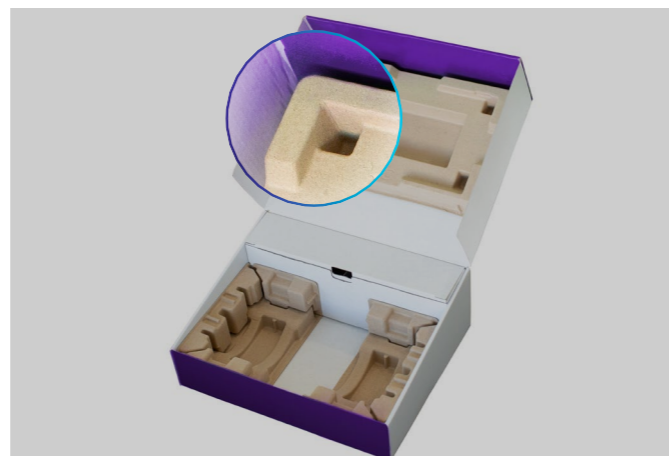
Bonds stainless steel to glass



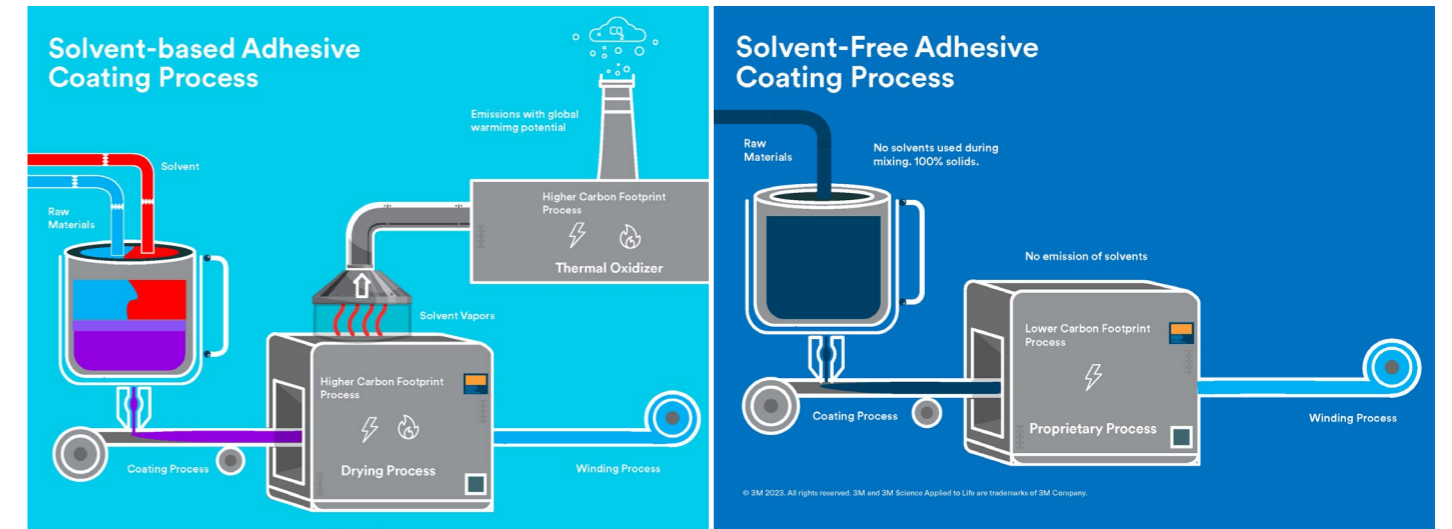
Bonds foam to fabric



Bonds polycarbonate (PC) to powder-coated metal



Bonds molded fiber to paperboard



Discover the benefits.

Our double coated tapes provide improved performance and superior quality that stand the test of time and help streamline your assembly process.



High initial tack

- Quick stick for fast and secure bonding.
- Excellent adhesion to a variety of materials and surfaces.



Environmental resistance

- Effective bonding at low temperatures.
- Maintains bond strength when exposed to heat or humidity.



Design versatility

- Reworkable – the tapes resist tissue splitting when peeled or removed.
- Conformable – they hold to curved and uneven surfaces.



Enhanced aesthetics

- Translucent for improved appearance.
- Better clarity than traditional 3M™ Double Coated Tissue Tape.



*Compared to traditional 3M™ Double Coated Tissue Tape.